

Work Order ID 54391

December 8, 2009 1:01:43 PM



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Item ID:	D3775-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Guard					
Start Date:	08/12/2009	Start Qty:	10.00	Cust Item ID:		
Required Date:	16/12/2009	Req'd Qty:	10.00	Customer:		

Reference:

Approvals:	Process Plan:		Date:	Tooling:		Date:		Run	Start	
	QC:		Date:	SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3775	Rev B

100		0.00							
	DOOSAN LATHE								
Doosan	Memo	0.00							
Doosan Lathe	1- Turn as per Folio FA742 Rev: <u>N/A</u> & Dwg D3775 Rev: <u>B</u> <input type="checkbox"/> 2-Deburr per dwg D3775								

SL 09/12/14

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

SL 09/12/14

120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

SP 09/12/14

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Item ID: D3775-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Guard

Start Date: 08/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: 249

0.00



Packaging

Memo

0.00

Packaging

9/12/14

10x

51

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11.09.12.15

PL 09-12-14

10

Picklist Print

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Work Order ID: 54391



Parent Item: D3775-1



Parent Item Name: Guard

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 10.00

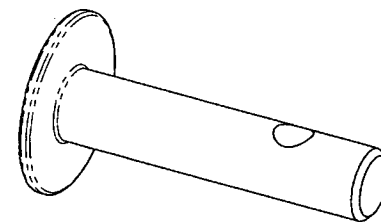
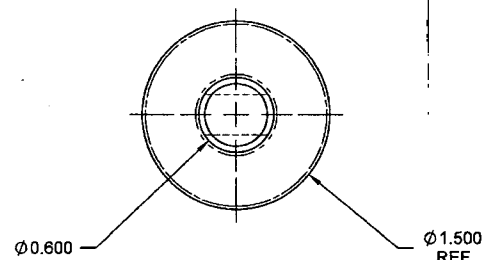
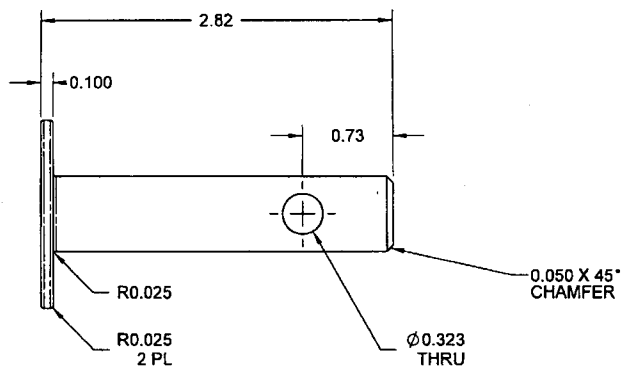
Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR1.500		Purchased	No			100	f	33.0000	2.4737			

Inventory

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	33	
107961	4.01	
110115	10.9	
110255	18.09	

24737 JK 09/12/14



SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 54391
PR 05-12-01

D3775-1 GUARD

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL ROUND BAR (REF. DART SPEC. M-DELRIN-R)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.03 lbs

B	RE-DESIGN -1 FOR LONGER PROFILE, ELIMINATE -3	HS	08.06.10
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3775	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	08.06.10	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

